



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5080-1

Job Sheet 179738



Part No: D5080-1

Job Qty: 12 ea

Part Name: Angle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.03.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/18/18	0.00	0.00	Start Up Waterjet		SC 8/16/25
100	Waterjet	12 pcs		7/18/18	0.00	0.41	Waterjet1		SC 8/16/25
110	QC	12 pcs		7/18/18	0.00	0.00	QC2 Waterjet-2		SC 8/16/25
120	QC	12 pcs		7/18/18	0.00	0.00	QC8-5		38
130	Brake NC	12 pcs		7/18/18	0.02	0.61	Brake NC 1		9-88 DAS 38
140	QC	12 pcs		7/18/18	0.00	0.00	QC5		38
150	Packaging	12 pcs		7/18/18	0.00	0.00	Packaging3		DAS 38 6 NOV 19 2018
160	QC21-SA	12 Ea		7/18/18	0.00	0.00	QC21		9-89 DAS 21 9-89 NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.4560 sf (.038 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	168	0

Part Specifications

Specifications could not be found.

Plex 6/21/18 7:42 AM Dart.lajeunesse.marie

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS					
Part No. _____				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
NCR No. _____				Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
				Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
		Large Fab ☐	Composite ☐	Supplier ☐					
Date :		Step #:		QTY Effective :		MRB (QSI042) Approval			
Description Work Order Deviation									
 Part: D5080 - 1 Job No: 179738 Serial No/Batch: S083835 Revision: Inspector: Exp Date: Instructions:									
 Container No: S083835 Date: 06/25/18									
1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com									
Root Cause									
Environment ☐	No Re-verification ☐	Pressure/Force ☐	Contamination ☐	Off-set ☐	Drawing ☐				
Design ☐	Operator ☐	Bending ☐	Countersink ☐	Mislabeled ☐	Finish ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Co ☐	Cut Too Short ☐	Fit/Function ☐	Misread ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Instructions Incomplete/Unclear ☐	Misaligned/off center ☐	Turning Sequence ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/R ☐	Drill Holes ☐						
Material ☐	Use for Testing ☐	Cuffs ☐							
Internal Transport ☐	Poor Information ☐	Crushing ☐							
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐							
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐							
Substation ☐	Process Improvement ☐	Marks/Chatter ☐							
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							

